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## How to Rebuild GM LS-Series Engines

**CarTech Inc** With the increasing popularity of GM's LS-series engine family, many enthusiasts are ready to rebuild. The first of its kind, **How to Rebuild GM LS-Series Engines**, tells you exactly how to do that. The book explains variations between the various LS-series engines and elaborates up on the features that make this engine family such an excellent design. As with all Workbench titles, this book details and highlights special components, tools, chemicals, and other accessories needed to get the job done right, the first time. Appendices are packed full of valuable reference information, and the book includes a Work-Along Sheet to help you record vital statistics and measurements along the way.

## How to Build and Modify GM LS-Series Engines

**Motorbooks** For gearheads who want to build or modify popular LS engines, **How to Build and Modify GM LS-Series Engines** provides the most detailed and extensive instructions ever offered for those modding LS engines through the Gen IV models. The LS1 engine shook the performance world when introduced in the 1997 Corvette. Today the LS9 version far eclipses even the mightiest big-blocks from the muscle car era, and it does so while meeting modern emissions requirements and delivering respectable fuel economy. Premier LS engine technician Joseph Potak addresses every question that might come up: Block selection and modifications Crankshaft and piston assemblies Cylinder heads, camshafts, and valvetrain Intake manifolds and fuel system Header selection Setting up ring and bearing clearances for specific uses Potak also guides readers through forced induction and nitrous oxide applications. In addition, the book is fully illustrated with color photography and detailed captions to further guide readers through the mods described, from initial steps to final assembly. Whatever the reader's performance goals, **How to Build and Modify GM LS-Series Engines** will guide readers through the necessary modifications and how to make them. It's the ultimate resource for building the ultimate LS-series engine! The **Motorbooks Workshop** series covers topics that engage and interest car and motorcycle enthusiasts. Written by subject-matter experts and illustrated with step-by-step and how-it's-done reference images, **Motorbooks Workshop** is the ultimate resource for how-to know-how.

## GM LS-Series Engines

### The Complete Swap Manual

**Motorbooks International** This ultimate guide to installing the LSX in your GM muscle car details all the necessary steps from concept to completion, including fabrication and installation of motor mounts, wiring, fuel system, and driveline considerations.

### Building the Chevy LS Engine

### Rebuilding and Performance Modifications

**HP Trade** This is an engine rebuilding and modification guide that includes sections on history, engine specs, disassembly, cylinder block and bottom end reconditioning, cylinder heads and valvetrain reconditioning, balancing, step-by-step engine reassembly, torque values, and OEM part numbers for the popular Chevy LS series of engines.

### How to Build High-Performance Chevy LS1/LS6 V-8s

## Modifying and Tuning GenIII Engines for GM Cars and Pickups

**CarTech Inc** This new color edition is essential for the enthusiast who wants to get the most performance out of this new engine design but is only familiar with the older Chevy small-blocks. Covered is everything you need to know about these engines, including the difficult engine removal and installation, simple engine bolt-ons, electronic controls for the Generation III engine, and detailed engine builds at four different power levels.

### Chevy LS1/LS6 Performance HP1407

**Penguin A** complete performance guide for Chevrolet's newest generation LS1 small-block Chevy engine. Includes sections on bolt-ons, cylinder heads, intake manifolds, camshafts and valvetrain, fuel injection, block prep, final assembly, exhaust, and forced induction.

## LS Gen IV Engines 2005 - Present

### How to Build Max Performance

**CarTech Inc p.p1** {margin: 0.0px 0.0px 0.0px 0.0px; font: 12.0px Arial} The GM LS Gen IV engine dominates the high-performance V-8 market and is the most popular powerplant for engine swap projects. In stock trim, the Gen IV engines produce class-leading horsepower. The Gen IV's rectangular-port heads flow far more air/fuel than the Gen III cathedral-port heads. However, with the right combination of modification procedures and performance parts, you can unlock the performance potential of the Gen IV engines and reach almost any performance target. Engine-building and LS expert Mike Mavrigian guides readers through the best products and modification procedures to achieve maximum performance for a variety of applications. To make more horsepower, you need to flow more air and fuel into the engine; therefore, how to select the industry-leading aftermarket heads and port the stock heads for superior performance are comprehensively covered. The cam controls all major timing events in the engine, so determining the best cam for your engine package and performance goals is revealed. But these are just a few aspects of high-performance Gen IV engine building. Installing nitrous oxide or supercharger systems and bolting on cold-air intakes, aftermarket ignition controls, headers, and exhaust system parts are all covered in detail. The foundation of any engine build is the block, and crucial guidance for modifying stock blocks and aftermarket block upgrade advice is provided. Crankshafts, pistons and rods, valvetrain, oiling systems, intakes and fuel injection, cooling systems are all covered so you can build a complete high-performance package. Muscle car owners, LS engine builders, and many enthusiasts have migrated to the Gen IV engine platform, so clear, concise, and informative content for transforming these stock engines into top performers for a variety of applications is essential. A massive amount of aftermarket parts is available and this provides guidance and instructions for extracting top-performance from these engines. If you're searching for an authoritative source for the best components and modifications to create the ultimate high-performance packages, then you've found it.

### Building the Chevy LS Engine HP1559

## Rebuilding and Performance Modifications

**Penguin** This is an engine rebuilding and modification guide that includes sections on history, engine specs, disassembly, cylinder block and bottom end reconditioning, cylinder heads and valvetrain reconditioning, balancing, step-by-step engine reassembly, torque values, and OEM part numbers for the popular Chevy LS series of engines.

## How to Build and Modify GM LS-Series Engines

**Motorbooks** When first introduced in the 1997 Corvette, GM's LS1 engine shook the performance world. Its combination of massive power, light weight and impressive fuel economy set new precedents for performance engines--and continues to do so generation after generation. The latest version, the LS9, makes some 638 hp from just 6.2 liters, far eclipsing even the mightiest big-blocks from the muscle car era--while meeting modern standards for emissions and fuel economy. It's no wonder, then, that the LSX engines have become some of the most popular for high-performance applications. For those who want to build or modify their LS engine, this book provides the most detailed and extensive instructions ever offered. Whatever your performance goals might be, *How to Build and Modify GM LS-Series Engines* shows you what modifications are needed and how to make them. Premier LS engine technician Joseph Potak addresses every question that might come up, covering topics including crankshafts and piston assemblies, cylinder heads, camshafts, valvetrain, block modifications, intake manifolds, fuel system, header selection, and setting up ring and bearing clearances for particular uses. In short, this book is the ultimate resource for building the ultimate LSX engine.

## Jeep, Dana and Chrysler Differentials

### How to Rebuild the 8-1/4, 8-3/4, Dana 44 and 60 and AMC 20

CarTech Inc Over the last 40 years, millions of Chrysler, AMC, and Jeep vehicles have used these differentials, propelling these high-performance vehicles to victory on the street, in drag racing, and other applications. Chrysler used the Dana 60 and BorgWarner Sure-Grip high-performance differentials in the Challenger, Charger, Barracuda, Super Bee and many other renowned Chrysler muscle cars. These differentials have been tied to historic powerhouse engines, such as the Chrysler Magnum and Hemi V8s in stock car, drag racing, and other forms of racing, making history in the process. Jeep CJs and Cherokees have used the Dana 44 and AMC 20 and put these differentials under tremendous loads, which often requires frequent rebuilds. After years of use, these differentials require rebuilding, and of course aftermarket suppliers offer ring and pinion and other parts to upgrade these axles. In this Workbench series title, the focus is on the disassembly, inspection and step-by-step rebuild of the most popular high-performance differentials. Axles and differentials are not incredibly complex components, but there are some specific steps to follow for rebuilding, upgrading, and setting them up properly, and this book demystifies the process and explains it in detail. A book dedicated to the Dana, Sure-Grip, and AMC Jeep axles has never been published before, and Mopar, Jeep and AMC enthusiasts are hungry for this information. The Dana and AMC axles should remain in wide use into the foreseeable future, and therefore there will be a consistent demand for this information. This book will also feature extensive gear and application charts, so the reader is sure to select the correct gear ratio for a particular vehicle and application. Special coverage is therefore dedicated to ring and pinion gears. In addition selecting the best aftermarket and production axle shafts is covered as well as modifying and upgrading the differential housings.

## LS Swaps

### How to Swap GM LS Engines into Almost Anything

CarTech Inc Introduced in 1997, the GM LS engine has become the dominant V-8 engine in GM vehicles and a top-selling high-performance crate engine. GM has released a wide range of Gen III and IV LS engines that deliver spectacular efficiency and performance. These compact, lightweight, cutting-edge pushrod V-8 engines have become affordable and readily obtainable from a variety of sources. In the process, the LS engine has become the most popular V-8 engine to swap into many American and foreign muscle cars, sports cars, trucks, and passenger cars. To select the best engine for an LS engine swap, you need to carefully consider the application. Veteran author and LS engine swap master Jefferson Bryant reveals all the criteria to consider when choosing an LS engine for a swap project. You are guided through selecting or fabricating motor mounts for the project. Positioning the LS engine in the engine compartment and packaging its equipment is a crucial part of the swap process, which is comprehensively covered. As part of the installation, you need to choose a transmission crossmember that fits the engine and vehicle as well as selecting an oil pan that has the correct profile for the crossmember with adequate ground clearance. Often the brake booster, steering shaft, accessory pulleys, and the exhaust system present clearance challenges, so this book offers you the best options and solutions. In addition, adapting the computer-control system to the wiring harness and vehicle is a crucial aspect for completing the installation, which is thoroughly detailed. As an all-new edition of the original top-selling title, LS Swaps: How to Swap GM LS Engines into Almost Anything covers the right way to do a spectrum of swaps. So, pick up this guide, select your ride, and get started on your next exciting project.

### Swap LS Engines into Camaros & Firebirds: 1967-1981

CarTech Inc Provides excellent instruction and guidance for selecting the best engine for a budget, choosing the adapter plates and engine mounts, dropping the engine in the car, selecting the ideal transmission and drivelines, and completing all facets of the swap.

## How to Supercharge & Turbocharge GM LS-Series Engines - Revised Edition

CarTech Inc GM LS-series engines are some of the most powerful, versatile, and popular V-8 engines ever produced. They deliver exceptional torque and abundant horsepower, are in ample supply, and have a massive range of aftermarket parts available. Some of the LS engines produce about 1 horsepower per cubic inch in stock form--that's serious performance. One of the most common ways to produce even more horsepower is through forced air induction--supercharging or turbocharging. Right-sized superchargers and turbochargers and relatively easy tuning have grown to make supercharging or turbocharging an LS-powered vehicle a comparatively simple yet highly effective method of generating a dramatic increase in power. In the revised edition of How to Supercharge & Turbocharge GM LS-Series

Engines, supercharger and turbocharger design and operation are covered in detail, so the reader has a solid understanding of each system and can select the best system for his or her budget, engine, and application. The attributes of Roots-type and centrifugal-type superchargers as well as turbochargers are extensively discussed to establish a solid base of knowledge. Benefits and drawbacks of each system as well as the impact of systems on the vehicle are explained. Also covered in detail are the installation challenges, necessary tools, and the time required to do the job. Once the system has been installed, the book covers tuning, maintenance, and how to avoid detonation so the engine stays healthy. Cathedral, square, and D-shaped port design heads are explained in terms of performance, as well as strength and reliability of the rotating assembly, block, and other components. Finally, Kluczyk explains how to adjust the electronic management system to accommodate a supercharger or turbocharger. **How to Supercharge and Turbocharge GM LS-Series Engines** is the only book on the market specifically dedicated to forced air induction for LS-series engines. It provides exceptional guidance on the wide range of systems and kits available for arguably the most popular modern V-8 on the market today.

## High Performance Fieros, 3.4l V6, Turbocharging, Ls1 V8, Nitrous Oxide

Lulu.com Details of modifications to improve handling based on years of Autocross racing experience, (includes topics such as wheel alignment, eliminating bump steer, tires, solid mounts, weight, and others). Also describes in detail engine upgrades, including a 3.4L V6 swap, turbocharging, a 5.7L V8 swap, and adding nitrous oxide injection. Topics include eliminating spark knock, calculating horsepower, selecting turbocharger, CE (Compressor Efficiency), MAP sensors, fuel injectors, upgrading fuel system, custom headers, improving airflow, VE (Volumetric Efficiency), and many, many others. Written by an engineer. Includes detailed wiring diagrams, graphs, tables, weights, formulas, dyno test results, and plenty of photographs. A How-To style book. An Excel spreadsheet (for calculating turbocharger performance) described in the book can be downloaded from the Preview section below. Right click on the Preview this book link and then save it to your computer using Save Target As.

## How to Build Max-Performance Buick Engines

CarTech Inc The photos in this edition are black and white. Skylarks, GSXs, Grand Nationals, Rivieras, Gran Sports; the list of formidable performance Buicks is impressive. From the torque monsters of the 1960s to the high-flying Turbo models of the '80s, Buicks have a unique place in performance history. During the 1960s, when word of the mountains of torque supplied by the big-inch Buicks hit the street, nobody wanted to mess with them. Later, big-inch Buicks and the Hemi Chryslers went at it hammer and tongs in stock drag shootouts and in the pages of the popular musclecar magazines of the day. The wars between the Turbo Buicks and Mustang GTs in the 1980s were also legendary, as both cars responded so well to modifications. "How to Build Max-Performance Buick Engines" is the first performance engine book ever published on the Buick family of engines. This book covers everything from the Nailheads of the '50s and early '60s, to the later evolutions of the Buick V-8 through the '60s and '70s, through to the turbo V-6 models of the '70s and '80s. Veteran magazine writer and Buick owner Jefferson Bryant supplies the most up-to-date information on heads, blocks, cams, rotating assemblies, interchangeability, and oiling-system improvements and modifications, along with details on the best performance options available, avenues for aftermarket support, and so much more. Finally, the Buick camp gets the information they have been waiting for, and it's all right here in "How to Build Max-Performance Buick Engines."

## Rebuild LT1/LT4 Small-Block Chevy Engines HP1393

Penguin This step-by-step guide to rebuilding LT1 small-block Chevy engines includes sections on disassembly and inspection, reconditioning the block and bottom end, reconditioning and rebuilding the cylinder heads, fuel injection systems, and exhaust.

## GM Engine Performance Techbook

Haynes Manuals N. America, Incorporated The mysteries of the versatile LS series engines are unlocked in this GM Engine Performance Techbook. Covering everything from engine overhaul, cylinder head selection and modification, induction and fuel systems, camshafts and valve train, to beefing-up the bottom end, turbo and supercharger add-ons, engine swaps and extreme builds, this Techbook will help you get the most from your LS-powered vehicle.

## Chevy LS Engine Buildups

## Covers LS1 through LS9 Models

Penguin A compilation of 50 performance articles from the editors of Super Chevy, Chevy High Performance, and GM High-Tech Performance magazines on how to build maximum power and performance on the Chevy LS family of small-block engines.

## Chevy LS1/LS6 Performance

### High Performance Modifications for Street and Racing

**Penguin** A complete performance guide for Chevrolet's newest generation LS1 small-block Chevy engine. Includes sections on bolt-ons, cylinder heads, intake manifolds, camshafts and valvetrain, fuel injection, block prep, final assembly, exhaust, and forced induction.

### How to Build Max-Performance Chevy Small-Blocks on a Budget

**CarTech Inc** Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small-block Chevy engines while doing it on a budget. Included are details of the desirable factory part numbers, easy do-it-yourself cylinder head modifications, inexpensive but effective aftermarket parts, the best blocks, rotating assembly (cranks, rods, and pistons), camshaft selection, lubrication, induction, ignition, exhaust systems, and more.

### How to Build LS Gen IV Perf on Dyno

### Optimal Parts Combos for Maximum Horsepower

**CarTech Inc** The GM LS engine has redefined small-block V-8 performance. It's the standard powerplant in many GM cars and trucks and it has been installed in a variety of muscle cars, hot rods, and specialty cars to become the undisputed sales leader of crate engines. The aftermarket has fully embraced the GM Gen IV LS engine platform offering a massive range of heads, intakes, pistons, rods, crankshafts, exhaust, and other parts. Seasoned journalist and respected author Richard Holdener reveals effective, popular, and powerful equipment packages for the Gen IV LS engine. With this information, you can select the parts to build a powerful and reliable engine by removing the research time and guesswork to buy a performance package of your own. In this book, performance packages for high-performance street, drag race, and other applications are covered. And then the assembled engine packages are dyno tested to verify that the parts produce the desired and targeted performance increases. This comprehensive build-up guide covers intakes, throttle bodies, manifolds, heads and camshafts, headers and exhaust, engine controls, superchargers and turbochargers, and nitrous oxide. With so many parts available from a myriad of aftermarket companies, it's easy to become confused by the choices. This book shows you a solid selection process for assembling a powerful engine package, shows popular packages, and then demonstrates the dyno results of these packages. As such, this is an indispensable resource for anyone building GM LS Gen IV engine. p.p1 {margin: 0.0px 0.0px 0.0px 0.0px; font: 12.0px Arial}

### How to Rebuild Small-Block Ford Engines

**Penguin** If you have a small-block Ford, then you need this book! This detailed guide covers the step-by-step rebuilding process of the popular small-block Ford engine. Parts inspection, diagnosis, reconditioning, and assembly are outlined in simple text. Hundreds of photos, charts, and diagrams visually walk you through the entire rebuild. You'll be able to completely disassemble your engine, recondition the block and cylinder heads, then reassemble and install the engine in your vehicle. There's even a section on how to perform tune-ups to maximize performance and economy. Sections on parts interchanging will help you identify all parts and determine which ones can and can't be swapped. This is truly a "hands-on" book. Don't put off your project any longer. Start rebuilding your small-block Ford today!

### The Chevrolet Small-Block Bible

### How to Choose, Buy and Build the Ultimate Small-Block from Generation I to Today's LS

**Motorbooks International** Ever since its introduction in 1955, Chevrolet's small-block V-8 has defined performance. It was the first lightweight, overhead-valve V-8 engine ever available to the masses at an affordable price and, better yet, had tremendous untapped performance potential, making it the performance engine of choice to this day. What sets the Chevy small-block further apart is the fact that a builder does not have to spend big money to get big horsepower numbers. Using multiple examples of engine builds and case studies, The Chevrolet Small-Block Bible provides the reader with the information needed to build anything for a mild street engine for use in a custom or daily driver to a cost-is-no-object dream build. Includes parts selection, blue printing, basic machine work, and more.

## How to Use and Upgrade to GM Gen III LS-Series Powertrain Control Systems

**CarTech Inc** The General Motors G-Body is one of the manufacturer's most popular chassis, and includes cars such as Chevrolet Malibu, Monte Carlo, and El Camino; the Buick Regal, Grand National, and GNX; the Oldsmobile Cutlass Supreme; the Pontiac Grand Prix, and more. This traditional and affordable front engine/rear-wheel-drive design lends itself to common upgrades and modifications for a wide range of high-performance applications, from drag racing to road racing. Many of the vehicles GM produced using this chassis were powered by V-8 engines, and others had popular turbocharged V-6 configurations. Some of the special-edition vehicles were outfitted with exclusive performance upgrades, which can be easily adapted to other G-Body vehicles. Knowing which vehicles were equipped with which options, and how to best incorporate all the best-possible equipment is thoroughly covered in this book. A solid collection of upgrades including brakes, suspension, and the installation of GMs most popular modern engine-the LS-Series V-8-are all covered in great detail. The aftermarket support for this chassis is huge, and the interchangeability and affordability are a big reason for its popularity. It's the last mass-produced V-8/rear-drive chassis that enthusiasts can afford and readily modify. There is also great information for use when shopping for a G-Body, including what areas to be aware of or check for possible corrosion, what options to look for and what should be avoided. No other book on the performance aspects of a GM G-Body has been published until now, and this book will serve as the bible to G-Body enthusiasts for years to come.

## Ford FE Engines

### How to Rebuild

**CarTech Inc** Ford FE engines, which were manufactured from the late 1950s all the way through the mid-1970s, were designated as the large-displacement engines in the Ford lineup. FE means Ford Edsel, and reflects an era when Ford sought to promote the Edsel name. The design of these engines was implemented to increase displacement over its predecessor, the Y-Block engines of the previous decade. Early models were fairly modest in displacement, as were most big-blocks of the era, but they grew quickly to fill the needs of rapidly changing chassis requirements and consumer demand for larger vehicles. As it grew, the FE engine performed admirably as a heavy passenger car and light truck engine. It also became quite accomplished in performance circles, winning the 24 Hours of Le Mans, as well as powering Ford's muscle car and drag racing programs in the mid- to late 1960s. In this book, you will learn everything you need to know to rebuild one of these legendary engines. CarTech's unique Workbench series format takes you step-by-step through the entire rebuilding process. Covered are engine identification and selection, disassembly, cleaning, parts analysis and assessment, machine shop processes, replacement parts selection, re-assembly and start-up/break-in techniques. Along the way you find helpful tips on performance upgrades, trouble spots to look for, special tools required, and professional builder's tips. FE master, owner of Survival Motorsports, and veteran author Barry Raboutnick shares all of his tricks and secrets on building a durable and reliable FE engine. Whether you are simply rebuilding an old truck for reliable service use, restoring a 100-point show car, or building the foundation for a high-performance street and strip machine, this book will be an irreplaceable resource for all your future FE engine projects.

## Chevy LS Engine Conversion Handbook HP1566

**Penguin** This is a detailed guide on how to install GM's popular LS small-block engines into just about any other vehicle, the most popular conversion in the aftermarket today. Includes an overview of the Chevy LS series engine, technical details on swapping transmissions, drivetrain, fuel system, wiring and ECU, exhaust and installation.

## Torqueflite A-727 Transmission Handbook HP1399

### How to Rebuild or Modify Chrysler's A-727 Torqueflite for All Applications

**Penguin** This book provides step-by-step instructions for how to modify Chrysler's 904 Torqueflite automatic transmission for drag racing, road racing, and circle racing. Topics include theory of operation, transbrakes/valve bodies, adapters, disassembly, modifications, assembly, adjustments, installation, high horsepower application, and torque converters.

# How to Tune and Modify Your Camaro, 1982-1998

## Stock Car Setup Secrets HP1401

Penguin Learn everything you need to know about winning in this hands-on guide, which features the latest stock car racing chassis and suspension technology. Subjects covered include: roll centers, chassis setup, racing shocks, aerodynamics, springs, steering systems, rear geometry, brakes, testing procedures, design priorities, chassis dynamics, bump steer, weight transfer, camber/caster/Ackermann, racing software and instructions.

## Engine Management

## Advanced Tuning

CarTech Inc Takes engine-tuning techniques to the next level. It is a must-have for tuners and calibrators and a valuable resource for anyone who wants to make horsepower with a fuel-injected, electronically controlled engine.

## GM 4L80E Transmissions: How to Rebuild & Modify

CarTech Inc Learn how to rebuild and modify the GM 4L80E transmission! As the successor to the venerable and popular Turbo Hydra-matic 400 (TH400), the 4L80E was the next flag bearer in GM's line of automatic transmissions. While serving as the smaller, lighter cousin to the 4L85E, the abundance of 4L80E transmissions manufactured between 1991 and 2013 ensures that these highly capable 4-speed overdrive units will be in service for years to come. Automatic transmissions are often seen as mysterious and overly complicated, but much of the guesswork has been simplified to its basic elements in this easy-to-follow guide. This book covers the process of identifying the best versions, tearing down the 4L80E, rebuilding, reassembly, and troubleshooting. Upgrades that are available for the 4L80E, which is a popular topic among performance fans and transmission swappers, are also included. This detailed, step-by-step instructional manual is authored by racer and builder Eric McClellan. Meticulous step-by-step photos of the rebuild process are featured along with torque specs and unique identification of all major and most minor components.

## How to Build Max-Performance Chevy LT1/LT4 Engines

CarTech Inc The LT1, along with its more powerful stablemate, the LT4, raised the bar for performance-oriented small-blocks until the introduction of the LS1 in 1997. The LT1/LT4 engines are powerful, relatively lightweight, and affordable. They powered Chevrolet's legendary Impala SS (and thousands of similar police cars), Corvettes, and Camaros and remain viable choices for enthusiasts today. This book investigates every component of these engines, discussing their strong and weak points and identifying characteristics. Upgrades and modifications for both improved power production and enhanced durability are described and explained in full.

## How to Rebuild Honda B-Series Engines

CarTech Inc The first book of its kind, How to Rebuild the Honda B-Series Engines shows exactly how to rebuild the ever-popular Honda B-series engine. The book explains variations between the different B-series designations and elaborates upon the features that make this engine family such a tremendous and reliable design. Honda B-series engines are some of the most popular for enthusiasts to swap, and they came in many popular Honda and Acura models over the years, including the Civic, Integra, Accord, Prelude, CRX, del Sol, and even the CR-V. In this special Workbench book, author Jason Siu uses more than 600 photos, charts, and illustrations to give simple step-by-step instructions on disassembly, cleaning, machining tips, pre-assembly fitting, and final assembly. This book gives considerations for both stock and performance rebuilds. It also guides you through both the easy and tricky procedures, showing you how to rebuild your engine and ensure it is working perfectly. Dealing with considerations for all B-series engines-foreign and domestic, VTEC and non-VTEC-the book also illustrates many of the wildly vast performance components, accessories, and upgrades available for B-series engines. As with all Workbench titles, this book details and highlights special components, tools, chemicals, and other accessories needed to get the job done right, the first time. Appendices are packed full of valuable reference information, and the book includes a Work-Along-Sheet to help you record vital statistics and measurements along the way. You'll even find tips that will help you save money without compromising top-notch results.

## Performance Automotive Engine Math

CarTech Inc Multi-time author and well-regarded performance engine builder/designer John Baechtel has assembled the relevant mathematics and packaged it all together in a book designed for automotive enthusiasts. This book walks readers through the complete engine, showcasing the methodology required to define each specific parameter, and how to translate the engineering math to hard measurements reflected in various engine parts. Designing the engine to work as a system of related components is no small task, but the ease with which Baechtel escorts the reader

through the process makes this book perfect for both the budding engine enthusiast and the professional builder.

## GM Engine Performance Techbook

Haynes Manuals N. America, Incorporated The mysteries of the versatile LS series engines are unlocked in this GM Engine Performance Techbook. Covering everything from engine overhaul, cylinder head selection and modification, induction and fuel systems, camshafts and valve train, to beefing-up the bottom end, turbo and supercharger add-ons, engine swaps and extreme builds, this Techbook will help you get the most from your LS-powered vehicle.

## How to Build Big-Inch GM LS-Series Engines

Cartech Incorporated Author Stephen Kim covers the various models of LS engines, so if you're buying an engine you are able to select the best stroker platform. He also guides you through each crucial step of building a stroker or big-inch LS engine. He starts by discussing the stroker options, the maximum stroke and bore for aluminum as well as iron block engines, and the best cranks, rods, and pistons from various aftermarket suppliers. The budding LS engine builder is then able to select parts or the stroker kit that best fits the particular motor and the budget.

## The Electric Vehicle Conversion Handbook HP1568

Penguin A guide on how to convert any gas- or diesel-powered vehicle to electric power. Includes ownership advantages, basic EV operation, subsystems, components, basic EV operation, project vehicles, and conversion kits.

## Classic Camaro HP1564

## Repair, Restoration & Upgrades

Penguin A step-by-step guide to how to keep a 1967-1981 Camaro in show-quality condition. It includes more than 25 fully illustrated how-to projects on repairs, maintenance, upgrades, and minor restoration.

## 4.6L & 5.4L Ford Engines

## How to Rebuild - Revised Edition

CarTech Inc Since 1991, the popular and highly modifiable Ford 4.6-liter has become a modern-day V-8 phenomenon, powering everything from Ford Mustangs to hand-built hot rods and the 5.4-liter has powered trucks, SUVs, the Shelby GT500, and more. The wildly popular 4.6-liter has created an industry unto itself with a huge supply of aftermarket high-performance parts, machine services, and accessories. Its design delivers exceptional potential, flexibility, and reliability. The 4.6-liter can be built to produce 300 hp up to 2,000 hp, and in turn, it has become a favorite among rebuilders, racers, and high-performance enthusiasts. **4.6-/5.4-Liter Ford Engines: How to Rebuild** expertly guides you through each step of rebuilding a 4.6-liter as well as a 5.4-liter engine, providing essential information and insightful detail. This volume delivers the complete nuts-and-bolts rebuild story, so the enthusiast can professionally rebuild an engine at home and achieve the desired performance goals. In addition, it contains a retrospective of the engine family, essential identification information, and component differences between engines made at Romeo and Windsor factories for identifying your engine and selecting the right parts. It also covers how to properly plan a 4.6-/5.4-liter build-up and choose the best equipment for your engine's particular application. As with all Workbench Series books, this book is packed with detailed photos and comprehensive captions, where you are guided step by step through the disassembly, machine work, assembly, start-up, break-in, and tuning procedures for all iterations of the 4.6-/5.4-liter engines, including 2-valve and 3-valve SOHC and the 4-valve DOHC versions. It also includes an easy-to-reference spec chart and suppliers guide so you find the right equipment for your particular build up.

## The Step-by-step Guide to Engine Blueprinting

S-A Design All the information you need to: modify pistons, cranks and connecting rods; use precision tools; prepare components; compute compression; assemble cylinder heads; and degree a camshaft; plus hundreds of informative assembly tips.